

Amendment(s) to the Specification

- Please replace paragraph [0003] with the following rewritten paragraph:

Al [0003] The die-casting process is similar to that of injection molding, with a significant exception being the substitution of a molten metal material for a molten plastic material. Once the design of a desired component has been generated, a die-cast mold is manufactured to produce the component. Die-cast molds are commonly produced from tool steel or one of a multiplicity of metal-alloys. Like plastic injection molds, die-cast molds generally have two halves, consisting of a cavity side and a ~~core~~ core side. There may also be moveable cores on such a mold that can be moved into position during molding and then later retracted to facilitate removal of the molded component from the mold.